

Evonik invests in a hollow fiber spinning plant for gas separation membranes used in energy efficient upgrading of biogas

Evonik Industries is investing an upper single-digit million Euro amount in a plant producing SEPURAN® hollow fiber membrane modules at its Schörfling, Austria, site. In particular, the novel membrane technology facilitates energy efficient upgrading of biogas to biomethane. Biomethane is fed into the public natural gas grid. The new hollow fibre spinning plant will come onstream within 2012 to meet the growing demand on the biogas market.

"With this investment, we're systematically strengthening our activities in the area of gas separation membranes proving our commitment to renewable energies by producing biomethane that can be fed directly into the grid," says Dr. Axel Kobus, head of the growth segment Fibres & Membranes. "By contrast to other processes, our membrane technology needs no auxiliary chemicals; nor does it generate any solid wastes or effluents that would need to be disposed of." The Evonik process is offered on the market by leading plant engineering and construction partners, and works cost effectively, even in relatively small plants. It is therefore particularly suitable for the local energy supply of tomorrow.

The novel technology is based on membranes produced from high-performance polymers that in the past have been, for example, processed into fibers and used in hot-gas filtration. At pressures of up to 25 bar, such membranes allow significantly improved separation of carbon dioxide and methane with stable selectivity, in a single process step. The method yields methane of purity higher than 99 percent. Neither energy-intensive recycle streams nor costly downstream processing steps are required, which significantly distinguishes the Evonik method from the technologies currently available on the market.

At present, biogas is still largely converted to electricity at its production site, with a maximum of 40 percent of its energy being utilized by the conversion to power. In such local power generation the waste heat often remains largely unused. When fed into the natural gas grid, however, the

January 20, 2012

Thomas Lange

Manager Communications
High Performance Polymers
Phone +49 2365-49-9227
Fax +49 2365-49-80227
thomas.lange2@evonik.com

Evonik Industries AG

Rellinghauser Strasse 1–11 45128 Essen Phone +49 201 177–01 Fax +49 201 177–3475 www.evonik.com www.sepuran.com

Chairman of the Supervisory Board Wilhelm Bonse-Geuking

Executive Board

Dr. Klaus Engel, Chairman Dr. Wolfgang Colberg, Dr. Thomas Haeberle, Thomas Wessel, Patrik Wohlhauser, Dr. Dahai Yu

Registered Office: Essen Register Court: Essen Local Court Commercial Registry B 19474 VAT ID no. DE 81116003

Press release



raw material can be stored much more efficiently, and more than 90 percent of its energy utilized as power and heat.

Company information

Evonik, the creative industrial group from Germany, is one of the world leaders in specialty chemicals. Its activities focus on the key megatrends health, nutrition, resource efficiency and globalization. In 2010 about 80 percent of the Group's chemicals sales came from activities where it ranks among the market leaders. Evonik benefits specifically from its innovative prowess and integrated technology platforms.

Evonik is active in over 100 countries around the world. In fiscal 2010 more than 34,000 employees generated sales of around €13.3 billion and an operating profit (EBITDA) of about €2.4 billion.

Disclaimer

In so far as forecasts or expectations are expressed in this press release or where our statements concern the future, these forecasts, expectations or statements may involve known or unknown risks and uncertainties. Actual results or developments may vary, depending on changes in the operating environment. Neither Evonik Industries AG nor its group companies assume an obligation to update the forecasts, expectations or statements contained in this release.

Evonik Industries AG

Rellinghauser Strasse 1–11 45128 Essen Phone +49 201 177–01 Fax +49 201 177–3475 www.evonik.com www.sepuran.com

Chairman of the Supervisory Board

Wilhelm Bonse-Geuking

Executive Board

Dr. Klaus Engel, Chairman

Dr. Wolfgang Colberg,
Dr. Thomas Haeberle, Thomas Wessel,
Patrik Wohlhauser, Dr. Dahai Yu

Registered Office: Essen Register Court: Essen Local Court Commercial Registry B 19474 VAT ID no. DE 81116003